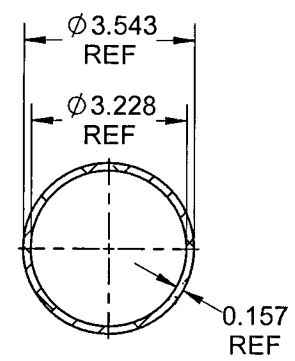


D5609-1 FWD X-TUBE (EC130)

NOTES:

- 1) MATERIAL: MAKE FROM D6029-120
STRAIGHT LENGTH = 120.00" (BEFORE BENDING / TRIMMING)
- 2) FINISH: CHEMICAL CONVERSION COAT EXTRUSION PER DART QSI 005 4.1 PRIOR TO SENDING EXTRUSION TO OUTSIDE VENDOR
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 17.36lbs
- 8) MAX TWIST: WITH XTUBE LAYED FLAT ON SURFACE, THE DIFFERENCE BETWEEN CUFF HEIGHTS FROM THE SURFACE SHALL BE NO LARGER THAN 0.25.
- 9) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, WRINKLES, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 10) MAXIMUM TUBE FLATTENING DUE TO BENDING IS 2% BASED ON OD.
- 11) CHECK MIN ID USING TOOL DT10434 FOR 3.70 LENGTH.

RELEASED
2018 OCT 02
ECN 18-817



SECTION A-A D5-1
SCALE 2X

APPROVED

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MFG. APPR.		JFS		D5609		SHEET 1 OF 1
APPROVED		NO		TITLE		SCALE
DE APPR.		CP		FWD X-TUBE (EC130)		NTS
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